VALUE PALLETIZER

The Smallest, Safest, Most Capable Palletizing Solution in Its Class.

Compact Power & Versatility
The **TopTier Value Palletizer** delivers **10–12 cases per minute** in the smallest footprint available for a full-featured automatic palletizing system — just **89" wide x 129" long**. Designed to palletize virtually any product type, it's the perfect solution for low- to moderate-rate applications that demand flexibility, reliability, and safety.

Handles All Product Types
Cases, bags, trays, trayless, open top, lidded, overwrapped or unwrapped, bundles, nested, display packs, totes, and more. Product sizes from **6" x 6" to 24" x 16"** handled automatically — all **100% bottom supported** for maximum stability and product safety.

Key Features

- **Patented Sweep Turn Infeed** – Builds precise rows at higher rates than competitive systems.
- **Bottom-Up Support** – Every product is supported from below for improved stability and flexibility over vacuum-pick robots.
- **High Safety Rating** – Integrated **Category 3 PLd** controlled entrance safety enclosure; safety is built-in, not added on.
- **Allen Bradley Controls** – Servo-controlled pick-and-place motion with a **9" PanelView HMI** for easy operation.
- **Modular Engineering** – Common functional modules maximize layout flexibility, reduce costs, and ensure quality.
- **Configurable Layouts** – Three load exit/entrance side options to fit any facility.

Our palletizers feature **Easy Stack Pro**, the most advanced and easiest to use operator interface on the market. Easy Stack Pro is so intuitive, **new operators begin operating our palletizers in under 15 minutes.**

Capabilities

Rates: 10-12 cases per minute

Infeed: Low

Products: Cases, bags, trays, trayless, open top, lidded, overwrapped or unwrapped, bundles, nested, display packs, totes, and more.

Small Footprint: 89" W x 129" L

Product Dimensions: 6"x6" to 24"x16"

Safety: Category 3 PLd

Patented Sweep Turn infeed builds precise rows at rates higher than competitive solutions

Allen Bradley controls with servo-controlled pick and place motion

9" PanelView HMI with intuitive graphics interface to manage patterns and tune machine functions

Configurable to fit in any space with three load exit or entrance sides

Options

Automatic pallet handling

Pallet dispensing

Load exit

Sheet insertion

Modular options